

SPECIALITY PRODUCTS

STAINLESS STEEL

A stainless-steel abrasives range for blasting operations on non-ferrous or stainless steel substrates, available under 3 grades.

Round



STELUX C

A 16%Cr - 1,5%Ni stainless steel shot.



STELUX CN

A 18%Cr - 8%Ni stainless steel shot.

Grit



STELUX CG

A 30% high chromium cast iron grit.

SHOT PEENING



AMS

A cast steel shot for peening operations in military and aerospace industries (fully meet AMS 2431 as well as many other proprietary standards).



CUT WIRE PELLETS

A high-durability conditioned cut-wire for shot-peening operations, manufactured by Toyo Seiko company in Japan.



W Care
by Winoa

Welcoming tomorrow with
a global service provider



5
Test Centers
20
Technical Experts
150
Trials per year

CONSULTING

Benefit from the best experts

A global team of highly experienced application experts committed to deliver top-notch technical support and guide customers through the optimization of their blasting process.

TRAINING

Learn and grow your teams

A full range of training solutions for operators, engineers, managers, to better master the blasting process and get the best from your machines.

TESTING

Team up with Winoa experts

A global network of testing facilities to optimize your process and tackle your challenges along with Winoa experts.

MAINTENANCE

Meet your needs with a skilled workforce

Refocus your valuable time and energy, let W Care's experienced specialists take care of your blasting equipment, reduce your operational costs and provide quality expertise.

preparing
tomorrow's
surfaces



W Abrasives
by Winoa

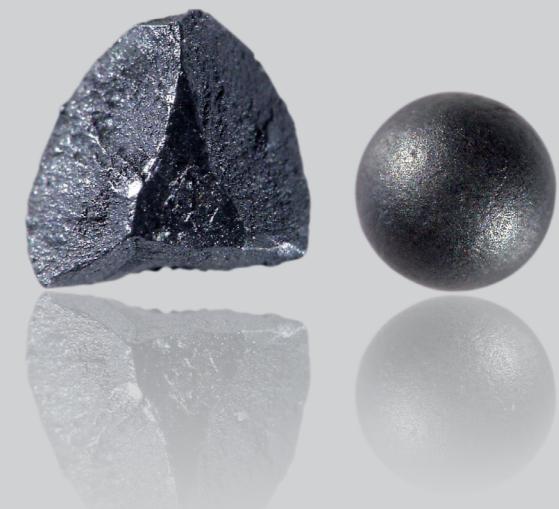
HIGH CARBON
100% RECYCLABLE
STEEL ABRASIVES

ALL WINOA SITES ARE CERTIFIED:

ISO 9001
ISO 14001
ISO 45001

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This document is not contractually binding,
it sets out W Abrasives and/or SAE specifications.
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winoa

cleaning cutting peening preparing

PREMIUM

Unique, high quality product range supported by its own teams of technical advisors to provide a «premium» experience to the most successful customers in order to obtain optimal blasting results, in terms of quality, efficiency and costs.

PROFIUM

A ready-to-use operating mix for stringent air-blasting operations where surface profile consistency is a must.



preparing

SURFIUM

A high-performance grit for surface preparation by wheel-blasting, characterized by high lifetime and low dust generation during usage.



preparing

STAINIUM

A specially designed mix of shot and grit to ensure high-productivity of descaling operations and smooth surface finish.



preparing

PROWHEELIUM

A cost-efficient alternative to GH grit for surface preparation operations done by wheel-blasting.



preparing

HPG

A high-productivity grit for heavy-duty cleaning operations in foundries and forges.



cleaning

HYBRID SHOT

A specially heat-treated mix of shot and grit to reach the most cost-efficient balance between productivity and machine wear.



cleaning

STANDARD

HIGH-CARBON STEEL SHOT

Quenched and tempered high-carbon steel shot for general blasting operations, characterized by high resilience and superior rebounding properties.

S 110



S 280



S 460



HIGH-CARBON STEEL GRIT

Quenched and tempered high-carbon steel grit for general blasting operations, available under 3 hardness levels.



G16

GP GRIT

GP hardness grit typically used in cleaning and descaling operations, it rounds-up rapidly after few working cycles for an optimum balance between cleaning efficiency and machine wear.



G 25

GL GRIT

GL hardness grit typically used in surface preparation and descaling operations, its sharp edges get progressively smoothed during service, leading to higher efficiency than GP grit.



G 50

GH GRIT

GH hardness grit typically used in air-blasting operations, it keeps its sharp edges along its whole service life, ensuring sharp surface profiles and uniform, etched surface finish.

W ABRASIVES SIZE SPECIFICATIONS



SHOT SIZE SPECIFICATIONS

Sieve #	7	8	10	12	14	16	18	20	25	30	35	40	45	50	80	120
mm	2.8	2.36	2.0	1.7	1.4	1.18	1.0	0.85	0.71	0.6	0.5	0.42	0.35	0.3	0.18	0.125
in	0.111	0.0937	0.0787	0.0661	0.0555	0.0469	0.0395	0.0331	0.0278	0.0234	0.0197	0.0165	0.0139	0.0117	0.007	0.0049
S780	AP			> 85	> 97											
S660		AP			> 85	> 97										
S550			AP			> 85	> 97									
S460				AP	< 5		> 85	> 96								
S390					AP	< 5		> 85	> 96							
S330						AP	< 5		> 85	> 96						
S280							AP	< 5		> 85	> 96					
S230								AP	< 10		> 85	> 97				
S170									AP	< 10		> 85	> 90			
S110										AP	< 10		> 80	> 90		
S070											AP	< 10		> 80	> 90	

Values given in cumulated weight % / Cast Grit SAE Specification J 444

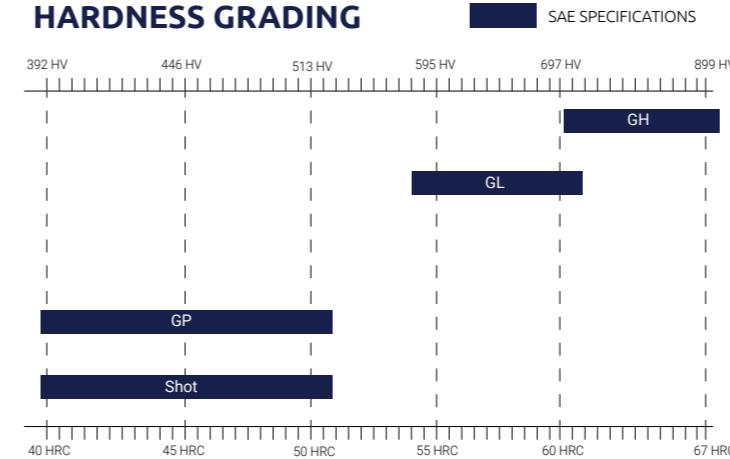


GRIT SIZE SPECIFICATIONS

Sieve #	8	10	12	14	16	18	20	25	30	35	40	45	50	80	120	200
mm	2.36	2.0	1.7	1.4	1.18	1.0	0.85	0.71	0.6	0.5	0.42	0.35	0.3	0.18	0.12	0.07
in	0.0937	0.0787	0.0661	0.0555	0.0469	0.0395	0.0331	0.0278	0.0234	0.0197	0.0165	0.0139	0.0117	0.007	0.0049	0.0029
G12	AP			> 80	> 90											
G14		AP			> 80	> 90										
G16			AP			> 75	> 85									
G18				AP			> 75		> 85							
G25					AP			> 70		> 80						
G40						AP				> 70		> 80				
G50							AP				> 65	> 75				
G80								AP			> 65	> 75				
G120									AP		> 60	> 70				

Values given in cumulated weight % / Cast Grit SAE Specification J 444

HARDNESS GRADING



MAIN FEATURES OF ABRASIVES

W ABRASIVES	Steel Shot	Steel grit GP	Steel grit GL	Steel grit GH
Shape	Round		Angular	
Chemical composition	%C 0,8-1,2	%Mn 0,35-1,2 S070 and S110	%Si 0,4 min	%Mn 0,5-1,2 for S170
	%S < 0,05	%Mn 0,6-1,2 for S230 and above, all grit sizes	%P < 0,05	
Hardness		Shots: 390-530 HV (40-51 HRC)	Grit: GP: 40-51 HRC	540-610 HV (52-56 HRC)
			GL: 54-61 HRC	620-700 HV (56-60 HRC)
Density	Absolute	As-quenched martensite	Apparent	As-quenched martensite
Conductivity			< 30 µS/cm	
Microstructure x500	Tempered martensite with <15% of residual austenite			
Applicable specifications	SAE J444, SAE J827, SAE J1993, SSPC-AB3, ISO 11124-3 (except size distributions which follow W Abrasives specifications - see dedicated section)			
Product	Average diameter mm	Number of particles per weight of new product		
Round	Grit		p/Kg	p/lb
S-780			2	25 000
S-660	G-12		1,7	42 000
S-550	G-14		1,4	70 000
S-460	G-16		1,18	120 000
S-390	G-18		1	205 000
S-330			0,85	335 000
S-280	G-25		0,7	